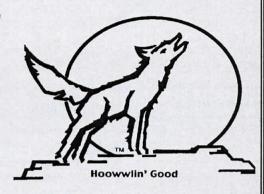
# COYOTE ENTERPRISES, INC. Quality Replacement Parts & Machinery



# for the Abrasive Blast Industry

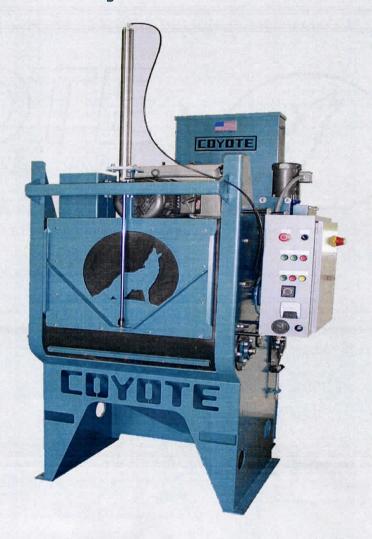
# 3 CUBIC FT. BLAST BARREL



Proudly made in the USA

# **FEATURES**

- 400 LB LOAD CAPACITY
- 10 HP. DIRECT DRIVE BLAST WHEEL
- SMALL OPERATING FOOTPRINT
- 3 PHASE OPERATION
- CONTINUOUS MOLDED RUBBER BELT
- LOW NOISE LEVEL
- SAFETY INTERLOCKS
- REVERSING MILL
- AUTOMATIC TIMER
   CONTROLS
- MACHINE WARRANTY
- LOW PROFILE DESIGN



Standard Color is Coyote blue

## 3 Cubic Foot Airless Barrel Blast

Coyote	Centrifug	al Blast Wheel
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Wheel: 3600 RPM, 14 or 15" direct drive, bi-directional blast wheel, for maximum abrasive velocity and smooth

Blades: Exclusive Rim-Loc design ensures easy replacement of long life, abrasive resistant, alloy blades

Control Cage: Dial Type cage

Fabricated from 1/4" steel plate, and protected by replaceable cast alloy steel liners Wheel Housing:

#### **Cabinet Construction**

Conveyor Rollers:

Cabinet: Low profile, formed to maintain structural integrity, and fabricated from 1/4" steel plate; access holes in sides

of cabinet simplify belt replacement, and rear access door permits easy removal of tramp metal from screens

4-ply construction, continuous molded rubber tumble belt with 1/4" diameter abrasive drain holes, rubber Conveyor:

tumbling ridges are molded directly onto the belt, screw adjusted take-ups provide positive belt adjustment

Rollers have 1 7/16" diameter shafts, and are mounted to the cabinet with standard (4) bolt flange bearings Conveyor Speed: 14 feet per minute

42" Work Loading Height:

Work Load Capacity: 31" x 24" diameter mill will handle 3 cubic feet or 400 pounds

Pneumatically operated, reinforced rubber door provides full access to blast chamber, and is positively sealed Cabinet Door:

from abrasive and dust leakage

#### Power and air requirements

Nema: Type 12 electrical enclosure, optional 230 or 460 volt, 3 phase, thermal overload protection for all motors,

ammeter, oil tight push button controls, timer controls abrasive flow and blast wheel motor

90-110 PSI required to operate abrasive valve, door, and optional dust collector automatic blow down Air Requirements:

All motors are totally enclosed, fan cooled, to provide maximum life Electric Motors:

Blast Motor: 10HP, 3600 RPM

Mill Drive: 1/2HP, 1800 RPM

Elevator Drive: 3/4HP, 1800 RPM

Optional Dust Collector: 2HP, 3600 RPM

### **Abrasive Recycling System**

Elevator: Dust-tight, centrifugal discharge belt and bucket elevator, with removable service and inspection cover, screw

adjusted take-up for positive belt adjustment, and unique lip separator that filters the abrasive by eliminating

light contaminants and unusable abrasive,

Abrasive screening in cabinet eliminates tramp metal from entering blast wheel Abrasive Screening:

Abrasive Control: Totally enclosed, fully adjustable butterfly valve, quietly and precisely controls abrasive flow

Abrasive Required: 400 pounds for initial start-up

**Dust Collector Requirement:** 800CFM, self contained, self-cleaning, 6-cartridge dust collector

#### Safety and Structure

Coyote Enterprises, Inc.

Safety: Blast Wheel operates only if door is closed, chain drive is fully guarded

Noise Level: Less than 80 DB

Shipping Weight: 2,500 pounds

Machine Dimensions: 57 1/2" wide x 57 1/4" deep x 106" tall

Additional customization is available to fit specific requirements

27301 E. 121ST Street - Coweta, OK 74429

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